

# **Turbine Flow Meter**

**Model 1100** 

#### **DESCRIPTION**

The Model 1100 turbine flow meter is designed to withstand the demands of the most rigorous flow measurement applications. Originally developed for the secondary oil recovery market, the Model 1100 flow meter is an ideal meter for liquid flow measurement on or off the oil field.

The meter features a rugged 316 stainless steel housing and rotor support assemblies, CD4MCU stainless steel rotor, and abrasive-resistant tungsten carbide rotor shaft and journal bearings. The Model 1100 maintains measurement accuracy and mechanical integrity in the corrosive and abrasive fluids commonly found in oil field water flood projects and many industrial applications.

When paired with a Blancett flow monitor, the Model 1100 turbine meter meets a wide range of measurement requirements. This makes it ideal for applications such as pipelines, production/injection fields, in-situ mining operations, offshore facilities, and other industrial applications.

#### **FEATURES**

- Offers accurate and repeatable flow measurement in ranges from 0.6...5000 gmp (20...171,000 bpd)
- · Cost-effective solution for turbine flow meter applications
- Rugged 316 stainless steel construction offers long service life in severe operating environments
- Available in NPT, BSP, Victaulic®, flange, or hose barbed end connections
- NIST traceable calibration
- Installation in pipe sizes from 1/2...10 in. Can integrate electronically with a Blancett flow monitor
- K-factor Scaler, or the F to I/F to V Intelligent Converter Field replaceable repair kits allow for turbine replacement without loss of accuracy



#### **INSTALLATION**

The Model 1100 turbine meter is simple to install and service. It operates in any orientation (horizontal to vertical) as long as the "flow direction" arrow is aligned in the same direction as the actual line flow. For optimum performance, the flow meter should be installed with a minimum of 10 diameters upstream straight pipe length and 5 diameters downstream straight pipe length.

#### **REPAIR KITS**

The repair kits are designed for easy field service of a damaged flow meter. Model 1100 repair kits replace only the internal parts, rather than replacing the entire flow meter. Repair parts use stainless steel alloys and tungsten carbide construction materials.

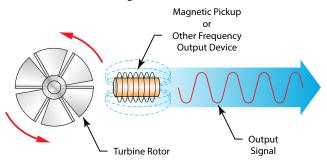
Each repair kit is factory calibrated to provide accuracy throughout the entire flow range. Each kit is complete and includes a new K-factor, which is the calibrated number of pulses generated by each gallon of liquid. Recalibration of the monitor or other electronics uses the K-factor to provide accurate output data.



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#### **OPERATING PRINCIPLE**

Fluid entering the meter passes through the inlet flow straightener which reduces its turbulent flow pattern and improves the fluid's velocity profile. Fluid then passes through the turbine, causing it to rotate at a speed proportional to fluid velocity. As each turbine blade passes through the magnetic field at the base of the transducer, an AC voltage pulse is generated in the pickup coil. These pulses produce an output frequency proportional to the volumetric flow through the meter.



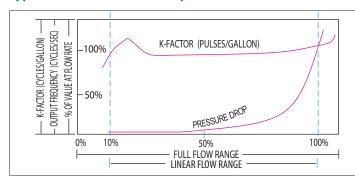
#### **K-FACTOR**

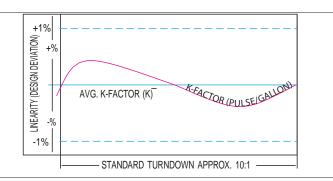
The K-factor represents the number of output pulses transmitted per gallon of fluid passing through the turbine meter. Each turbine has a unique K-factor. However, turbine meters are not functionally consistent throughout the full flow range of the meter.

There are several forms of friction inherent in the turbine meters that retard the rotational movement of the turbine rotor. These frictional forces include: magnetic drag, created by electromagnetic forces of pickup transducers; mechanical drag, due to bearing friction; and viscous drag, produced by flowing fluid.

As flow increases, the frictional forces are minimized and the free-wheeling motion of the turbine rotor becomes more linear (proportional to flow). The K-factor becomes relatively constant and the linear throughout the balance of the linear flow range. This is approximately a 10:1 turndown ratio from the maximum flow rate down to the minimum flow rate.

### Typical K-factor Curve (Pulse per US Gallon)



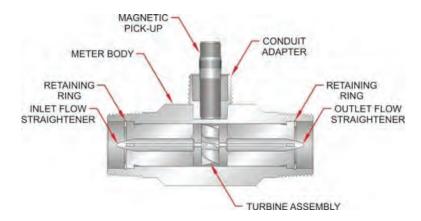


#### **SPECIFICATIONS**

Materials of Construction	Body	316 stainless steel				
	Rotor	CD4MCU stainless steel				
	Bearings	_				
	Rotor Shaft	Tungsten carbide				
	Rotor Support	316 stainless steel				
Operating Temperature	-150350° F (-101177° C)					
Pressure Rating	800 or 5000 psi					
End Connections	NPT, BSP, Victaulic®, flange, hose barbed					
Turndown Ratio	10:1					
Accuracy	±1% of reading for 7/8 in. and larger meters					
	±1% of reading over the upper 70% of the measuring range for 3/8, 1/2, and 3/4 in. meters					
Repeatability	±0.1%					
Calibration	Water (NIST traceable calibration)					
Pickup	B111109					
	Met Labs File No. E112860 (for explosion proof models only)					
Certifications	- UL1203, Fourth Edition: Explosion-Proof and Dust-Ignition-Proof Electrical Equipment for Use in Hazardous (Classified) Locations - CSA C22.2 No. 30-M1986, Third Edition: Explosion-Proof Enclosures for Use in Class I Hazardous Locations					

\* Contact factory for ordering options

# **METER PARTS**



**NOTE:** If the meter repair kit part number ends in NCC (no calibration), it was not factory calibrated. For these repair kits, use the nominal K factor supplied.

# REPAIR KIT PART NUMBER INFORMATION

Flow Meter Size	Replacement Kit Fits Meter Part Number	Repair Kit Part Number			
3/8 in.	B110-375, B110-375-1/2	B251-102			
1/2 in.	B110-500, B110-500-1/2	B251-105			
3/4 in.	B110-750, B110-750-1/2	B251-108			
7/8 in.	B110-875	B251-109			
1 in.	B111-110	B251-112			
1-1/2 in.	B111-115	B251-116			
2 in. Low	B111-121	B251-116			
2 in.	B111-120	B251-120			
3 in.	B111-130	B251-131			
4 in.	B111-140	B251-141			
6 in.	B111-160	B251-161			
8 in.	B111-180	B251-181			
10 in.	B111-200	B251-200			
Standard Magnetic Pickup	All Meter Sizes	B111109			

# PART NUMBER INFORMATION

¹Part Number	Bore Size	End Connection	Max. PSI	Flow Ranges			Strainer	Approx.	Meter	End to End
				gpm (lpm)	bpd	m³/d	Mesh	K-factor Pulse/Gal	Weight (lb)	Length
B110-375-½	3/8 in. (9.5 mm)	1/2 in. male NPT	5000	0.63 (2.311.4)	20100	3.316	60	18000	1	3.00 in. (76.20 mm)
B110-500-1/2	1/2 in. (12.7 mm)	1/2 in. male NPT	5000	0.757.5 (2.828.4)	25250	4.141	60	13000	1	3.00 in. (76.20 mm)
B110-750-½	3/4 in. (19.1 mm)	1/2 in. male NPT	5000	215 (7.656.7)	68515	10.981.75	60	3300	1	3.00 in. (76.20 mm)
B110-375	3/8 in. (9.5 mm)	1 in. male NPT	5000	0.63 (2.311.4)	20100	3.316	60	18000	2	4.00 in. (101.60 mm)
B110-500	1/2 in. (12.7 mm)	1 in. male NPT	5000	0.757.5 (2.828.4)	25250	4.141	60	13000	2	4.00 in. (101.60 mm)
B110-750	3/4 in. (19.1 mm)	1 in. male NPT	5000	215 (7.556.7)	68515	10.981.75	60	3300	2	4.00 in. (101.60 mm)
B110-875	7/8 in. (22.2 mm)	1 in. male NPT	5000	330 (11.4113.6)	1001000	16160	60	3100	2	4.00 in. (101.60 mm)
B111-110	1 in. (25.4 mm)	1 in. male NPT	5000	550 (18.9189.3)	1701700	27.25272.5	40	870	2	4.00 in. (101.60 mm)
B111-115	1-1/2 in. (38.1 mm)	1-1/2 in. male NPT	5000	15180 (56.8681.4)	5156000	82981	20	330	5	6.00 in. (152.40 mm)
B111-121	1-1/2 in. (38.1 mm)	2 in. male NPT	5000	15180 (56.8681.4)	5156000	82981	20	330	6	6.00 in. (152.40 mm)
B311-066	1-1/2 in. (38.1 mm)	2 in. grooved end	5000	15180 (56.8681.4)	5156000	82981	20	330	6	6.00 in. (152.40 mm)
B111-120	2 in. (50.8 mm)	2 in. female NPT	5000	40400 (151.41514.2)	130013000	2182180	20	52	14	10.00 in. (245.00 mm)
B311-004	3 in. (76.2 mm)	3 in. male NPT	800	60600 (227.12271.2)	210021000	3273270	10	57	15	12.50 in. (317.50 mm)
B111-130	3 in. (76.2 mm)	3 in. grooved end	800	60600 (227.12271.2)	210021000	3273270	10	57	15	12.50 in. (317.50 mm)
B311-084	4 in. (101.6 mm)	4 in. male NPT	800	1001200 (378.54542.5)	340041000	5456540	10	29	20	12.00 in. (304.80 mm)
B111-140	4 in. (101.6 mm)	4 in. grooved end	800	1001200 (378.54542.5)	340041000	5456540	10	29	20	12.00 in. (304.80 mm)
B311-085	6 in. (152.4 mm)	6 in. male NPT	800	2002500 (757.19463.5)	680086000	109013626	4	7	46	12.00 in. (304.80 mm)
B111-160	6 in. (152.4 mm)	6 in. grooved end	800	2002500 (757.19463.5)	680086000	109013626	4	7	46	12.00 in. (304.80 mm)
B111-180	8 in. (203.2 mm)	8 in. grooved end	800	3503500 (1324.913248.9)	12000120,000	136319076	4	3	56	12.00 in. (304.80 mm)
B111-200	10 in. (254 mm)	10 in. grooved end	800	5005000 (1892.718927.1)	17000171,000	272527252	4	1.6	80	12.00 in. (304.80 mm)

 $<sup>^1</sup>$  Includes Standard Mag Pickup, p/n B111109, -150...330° F (-101...165° C), suitable for all mounting styles

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